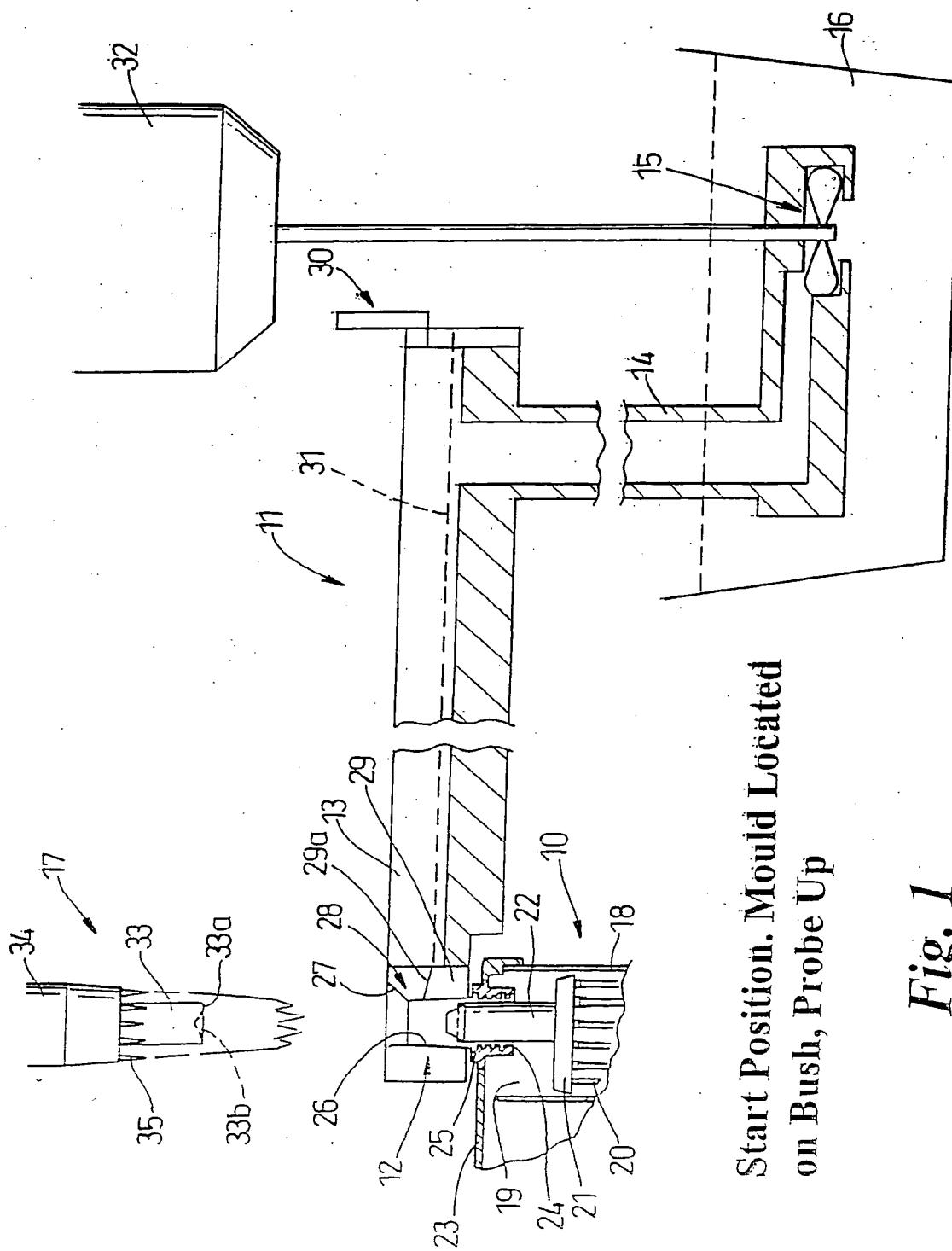


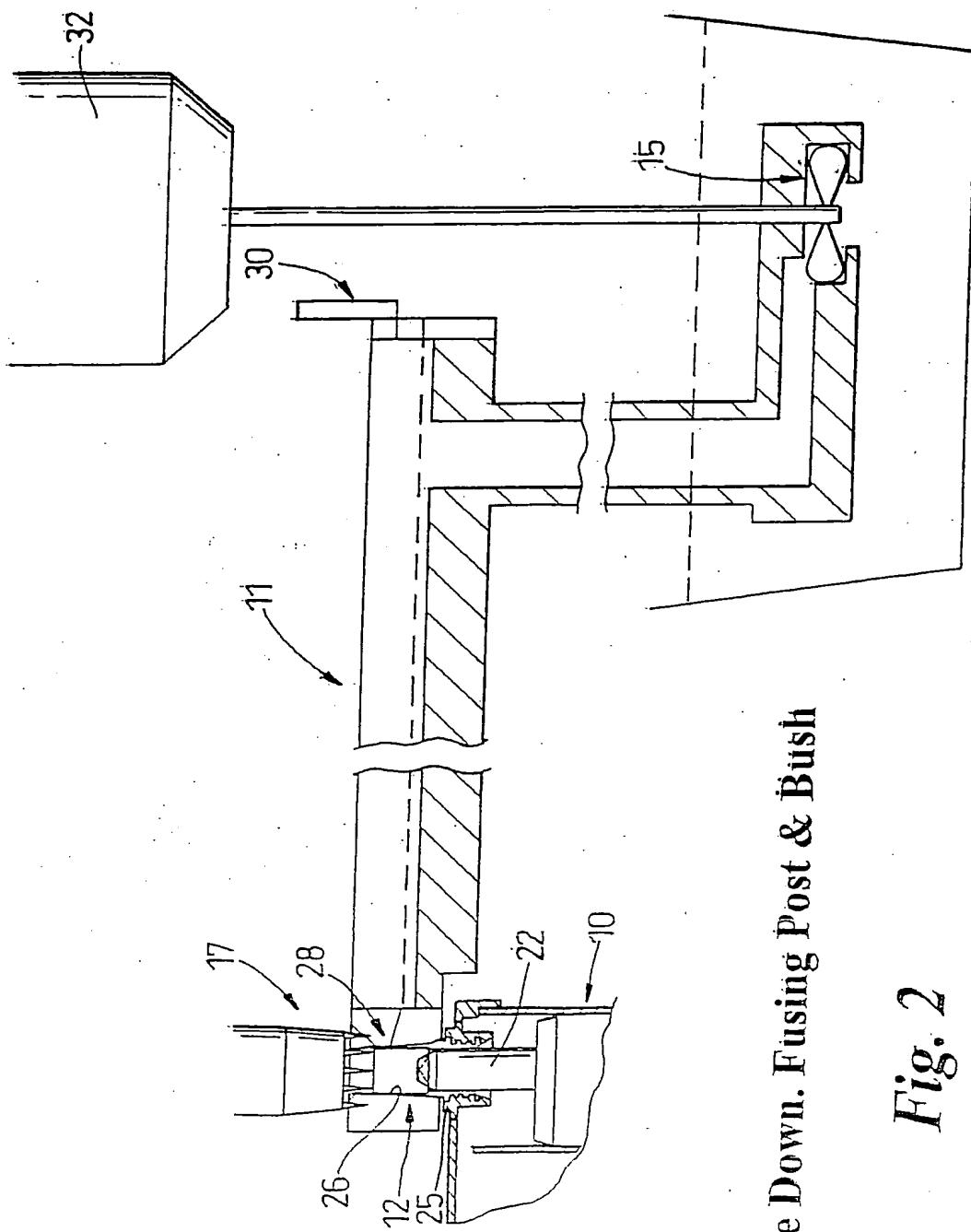
1/5



Start Position. Mould Located  
on Bush, Probe Up

Fig. 1

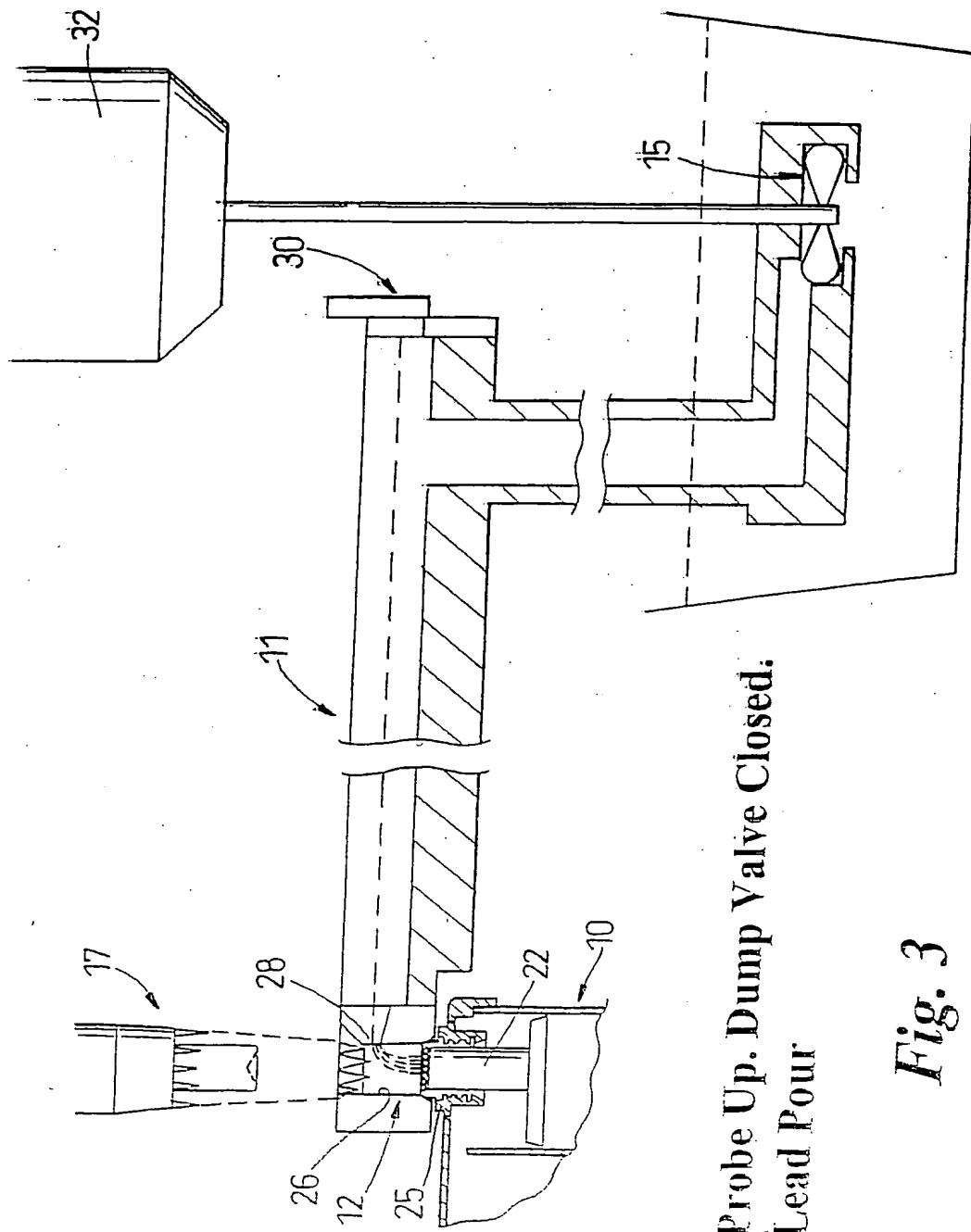
2/5



Probe Down. Fusing Post & Bush

Fig. 2

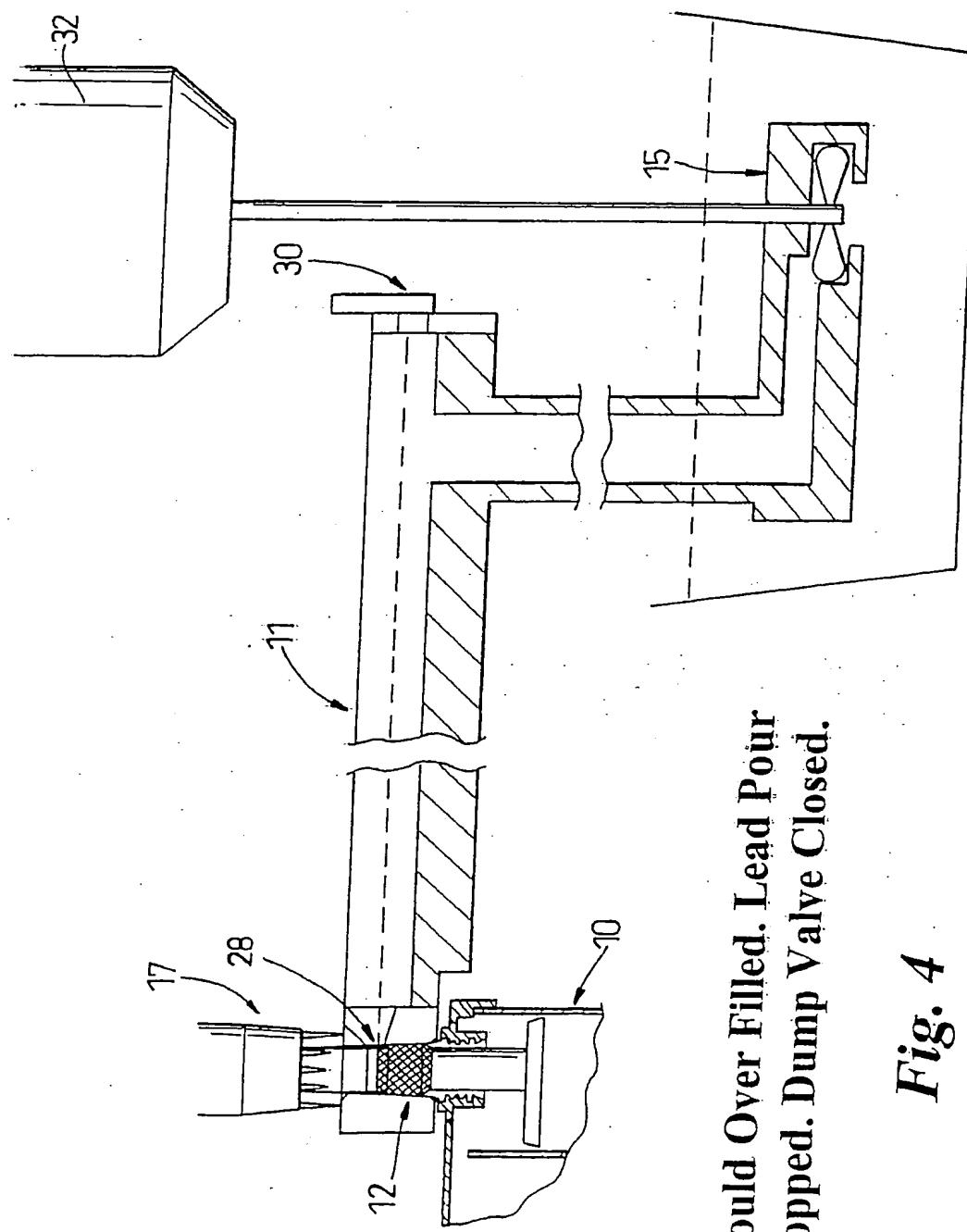
3/5



Probe Up. Dump Valve Closed.  
Lead Pour

Fig. 3

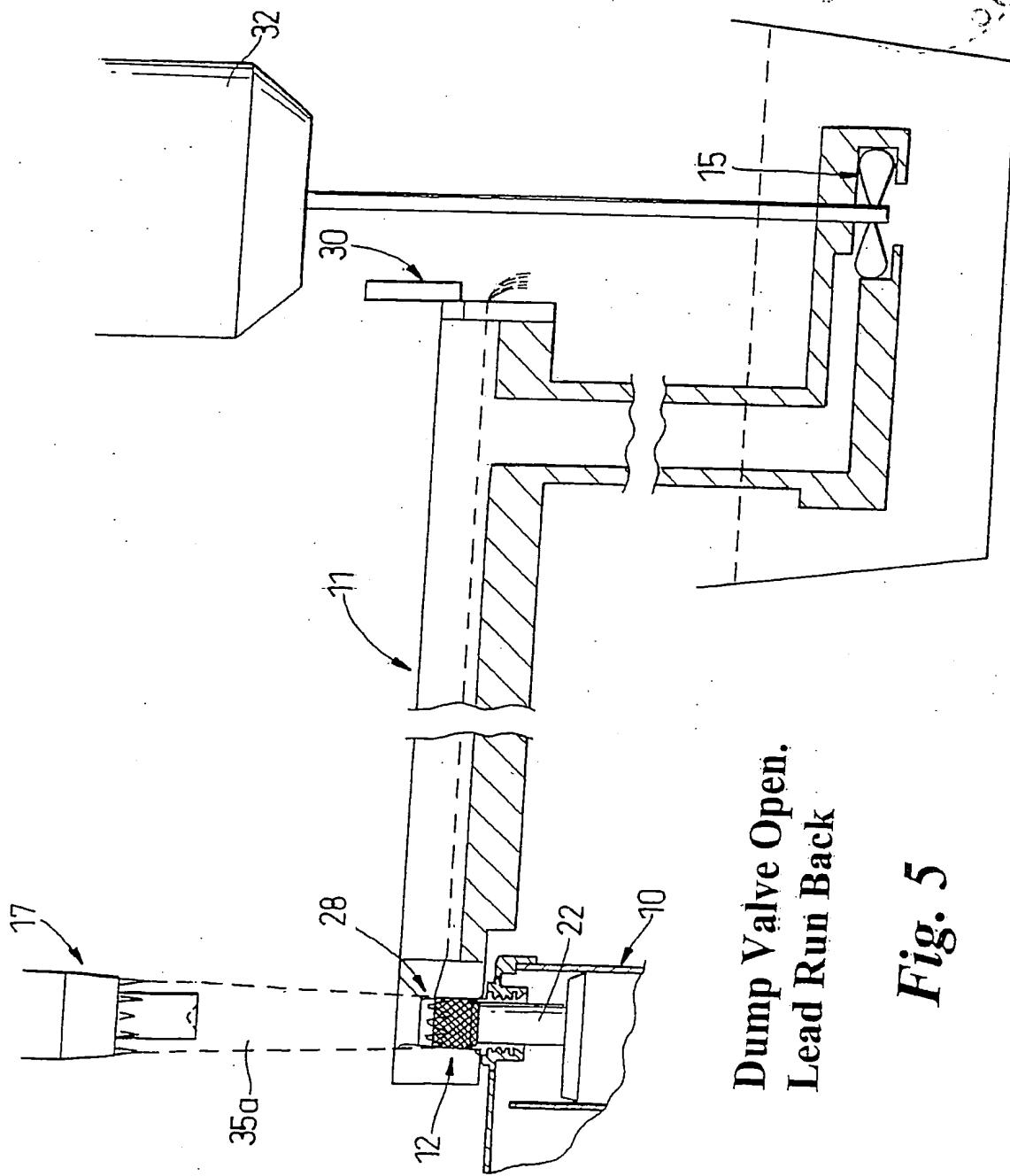
4/5



Mould Over Filled. Lead Pour  
Stopped. Dump Valve Closed.

Fig. 4

5/5



Dump Valve Open,  
Lead Run Back

Fig. 5